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(54) Title: MULTISTAGE PROCESS FOR PRODUCING HOLLOW PLASTIC ARTICLES FROM HALF SHELLS

(57) Abstract: The present invention relates to a multistage process for producing hollow plastic articles, encompassing the following steps: a) producing a tubular plastic parison by means of extrusion or coextrusion; b) cutting open the plastic parison to produce two planar-surface parts; c) molding the planar-surface parts in two mold halves to give half shells, where a removable intermediate frame separates the mold halves from one another at least along the peripheral edges, so that the semifinished products/half shells are not in contact with one another; d) opening the mold halves and removing the intermediate frame; e) closing the mold halves, with the result that the half shells come into contact with one another along a peripheral rim; and f) bonding the half shells to give a hollow article.





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According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols) IPC 7 B29C

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

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Date of the	actual completion of the international search	Date of mailing of the international se	arch report
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Name and	mailing address of the ISA European Patent Office, P.B. 5818 Patentiaan 2 NL - 2280 HV Rijswijk Tel. (+31-70) 340-2040, Tx. 31 651 epo nl, Fax: (+31-70) 340-3016	Authorized officer Labeeuw, R	





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